



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Reprint

D5336-041

Job Sheet 174726



Part No: D5336-041

Job Qty: 1 ea

Part Name: Basket Lid Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2,3,7 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/20/18	4/20/18	0.00	0.00	Start Up Large Fab-6		DC 2018-04-27
100	Large Fab	1 pcs	4/20/18	4/20/18	0.00	8.02	Large Fab 1		LC 18-5-3
110	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC9		PD 18-05-03
120	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC5		PD 18-05-03
130	Powdercoat	1 pcs	4/20/18	4/20/18	0.00	0.11	Powdercoat4		BL 18-5-03
140	HandFinish	1 pcs	4/20/18	4/20/18	0.00	0.75	HandFinish3		tel 18-5-01
150	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC3		BL 18-5-3
160	Packaging	1 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		tel 18-5-01
170	QC21-SA	1 Ea	4/20/18	4/20/18	0.00	0.00	QC21		21 MAY 03 2018

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (3) and Mounting brackets as per dwg
Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-1 4- Tack weld mesh on basket as per dwg
D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***

130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: 10:00 Oven Temperature: 320°

Finish Time: 10:30 M 18-5-03

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5042562
D4016-3	Hinge Half, Lid	3 Ea (3 ea)	90-Start up Operation	5052892
D5332-041	Rib Assembly	2 Ea (2 ea)	90-Start up Operation	50064596
D5332-1	Rib	2 Ea (2 ea)	90-Start up Operation	5042727
D5332-13	Rib	3 Ea (3 ea)	90-Start up Operation	5042732
D5332-15	Rib	2 Ea (2 ea)	90-Start up Operation	5064736
D5332-19	Rib	2 Ea (2 ea)	90-Start up Operation	5064693
D5335-1	Data Plate	1 Ea (1 ea)	90-Start up Operation	5163096
M304EX0.75-16F	Expanded Metal Flat SS	8.1600 sf (8.16 ea)	90-Start up Operation	8049718

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2581	2	70	0
	D4016-3	3	28	0
	D5332-041	2	0	0
	D5332-1	2	4	0
	D5332-13	3	5	0
	D5332-15	2	2	0
	D5332-19	2	0	0
	D5335-1	1	7	0
	M304EX0.75-16F	8	1,088	0
Part Specifications				
Specifications could not be found.				

Plex 4/23/18 11:57 AM Dart.Gagnon.Michelle

Master Unit 002871



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Container No: S066146



Part: D5336-041

Job No: 174726

Serial No/Batch: S066146

Revision:

Inspector:

Date: 04/27/18